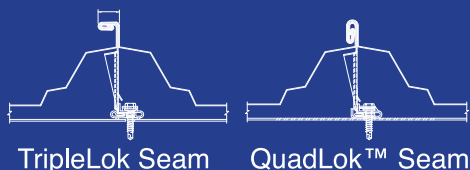




The StratoShield Roof System has been designed for use in architectural or functional applications where both appearance and weather resistance of the roof are primary concerns. Many standing seam roof systems have similar appearance but have major differences in their performance. The StratoShield Roof System has many advantages over most other roof systems and, when properly installed, will offer excellent weather resistance and be practically maintenance free. The StratoShield Roof System is adaptable for use on new construction and as a replacement roof for existing buildings where weather resistance is the most important design consideration.



Load Span Tables and Section Properties

StratoShield Panel Profile

Section Properties: 24" wide, 50 ksi StratoShield Panel						
Gauge	Panel Thickness (in.)	Wt. (psf)	Yield Stress (ksi)	Allowable Shear kips/ft		
24	0.0221	1.133	50	0.84		
22	0.0275	1.406	50	1.16		
Ga.	Panel Top in Compression (Positive Bending)			Panel Bottom in Compression (Negative Bending)		
	I _{xe} (in ⁴ /ft)	S _{xe} (in ³ /ft)	Maxo (in.kip s/ft)	I _{xe} (in ⁴ /ft)	S _{xe} (in ³ /ft)	Maxo (in.kip s/ft)
24	0.3620	0.1517	4.541	0.1520	0.0924	2.766
22	0.4475	0.1875	5.626	0.1965	0.1235	3.698

Notes on Section Properties:

- Section properties and allowables are calculated in accordance with North American Specification for the Design of Cold-Formed Steel Structural Members (2001 Edition & 2004 Supplement)
- I_x +/- is for deflection determination, S +/- is for bending determination & Ma is allowable bending moment.
- Ma is allowable bending moment and Va is allowable shear.
- All values are for one foot of panel width.

Web Crippling:

- 24 gauge: Allowable intermediate bearing at 2.5" = 0.189 kips/ft
Allowable end bearing at 2.5" = 0.065 kips/ft
- 22 gauge: Allowable intermediate bearing at 2.5" = 0.280 kips/ft
Allowable end bearing at 2.5" = 0.097 kips/ft

StratoShield Allowable Gravity Loads - All loads in lbs per sq.ft.

A. 24 Gauge Material (Fy = 50 ksi)

Gauge	Span Condition	Span (ft)							
		2.0	2.5	3.0	3.5	4.0	4.5	5.0	
24	SS	Stress	756.8	484.3	336.3	247.1	189.2	149.5	121.1
		L/180	3955.2	2025.1	1171.9	738.0	494.4	347.2	253.1
	DS	Stress	379.9	258.5	186.2	140.1	109.0	87.1	71.1
		L/180	9519.4	4873.9	2820.6	1776.2	1189.9	835.7	609.2
	TS	Stress	424.4	292.2	212.2	160.5	125.3	100.4	82.2
		L/180	7463.7	3821.4	2211.5	1392.7	933.0	655.3	477.7

B. 22 Gauge Material (Fy = 50 ksi)

Gauge	Span Condition	Span (ft)							
		2.0	2.5	3.0	3.5	4.0	4.5	5.0	
22	SS	Stress	937.6	600.1	416.7	306.1	234.4	185.2	150.0
		L/180	4889.4	2503.3	1448.7	912.3	611.2	429.2	312.9
	DS	Stress	513.0	348.1	250.3	188.1	146.2	116.7	95.3
		L/180	11767.7	6025.1	3486.7	2195.7	1471.0	1033.1	753.1
	TS	Stress	574.1	394.1	285.6	215.7	168.2	134.7	110.2
		L/180	9226.6	4724.0	2733.8	1721.6	1153.3	810.0	590.5

Notes on Section Properties:

- * Allowable load based on stress is the smallest load due to bending, shear and combined bending and shear.
- * Allowable load based on deflection limit cannot exceed allowable load based on stress.
- * Allowable loads for deflection are based on deflection limitation of span/180.
- * For roof panels, self weight of the panel has to be deducted from the allowable inward load to arrive at the actual 'live load' carrying capacity of the panel.
- * SS = Simple span, DS = Double Span and TS = Three or more spans

StratoShield Allowable Wind Uplift Loads - All loads in lbs per sq.ft.

A. 24 Gauge Material (Fy = 50 ksi) with MPS 602 or MPS 603 Clip

TripleLok Seam			
Span	1592 Test Ultimate Load	1592 Design Load	COE Design Load
2.0	145.6	85.5	88.2
2.5		78.4	80.8
3.0		71.3	73.6
3.5		61.1	63.0
4.0		53.5	55.2
4.5		47.6	49.1
5.0	72.8	42.8	44.1

QuadLok Seam			
Span	1592 Test Ultimate Load	1592 Design Load	COE Design Load
2.0	185.5	108.8	112.4
2.5		99.7	103.0
3.0		89.8	92.8
3.5		77.0	79.6
4.0		67.4	69.6
4.5		59.9	61.9
5.0	91.9	53.9	55.7

Notes on Section Properties:

- The above tabulated loads are generated from certified ASTM E-1592 testing.
- Intermediate design loads are interpolated from ultimate test loads.
- Design loads contain a safety factor calculated per AISI.
- COE design load contains a 1.65 safety factor per COE 07416 Specification.
- These load capacities are for the panel itself. Frames, purlins, clips, fasteners, and all supports must be designed to resist all loads imposed by the panel.
- Allowable wind uplift loads have not been increased by 33% as allowed by some codes when wind load controls.
- This material is subject to change with out notice. Contact ACI Metal Roofing Systems, Inc. for most current values.

PHYSICAL DESCRIPTION

The StratoShield Roof System will consist of metal panels joined together by a unique factory- formed, interlocking seam that is easily assembled and seamed in the field. The StratoShield Roof System is secured to the roof structure with clips that are locked into the seam during the field seaming process. Associated components such as perimeter adapters, perimeter trim and flashing have been designed to accommodate most types of structures.

PANEL

The panel will be fabricated from steel which is coated with Galvalume, and optional factory applied paint. Galvalume coated steel sheet will provide a long-lasting weathering membrane. Galvalume coating has a proven weather resistance in excess of 20 years. The steel sheet is impervious to moisture and will resist falling objects and roof traffic better than other known roof membranes commonly used. The steel panel profiles are designed to resist live load and wind uplift without the complexity and cost of additional substrate as required on most other roofing systems. The ultimate performance of a Galvalume coated steel panel is determined by effectiveness of the design of the steel panel, perimeter seals, and panel attachment methods.

PANEL AND FLASHING MATERIALS

The roof panels will be of 24 ga. or 22 ga. steel, 50,000 psi minimum yield strength (ASTM A792- 06a, Grade 50, Class 1), coated with AZ50 (minimum) aluminum/ zinc alloy for painted finish or AZ55 aluminum/zinc alloy for unpainted finish.

The flashing and trim will be a 24 or 26 ga. steel 50,000 psi minimum yield strength (ASTM A792, SS Grade 50, Class I), coated with AZ50 (minimum) aluminum/zinc alloy for painted finish zinc or AZ55 aluminum zinc for unpainted finish.

PANEL CLIPS

Panel clips fasten the roof panels to the structure. The clips are designed to allow the panel to float over the secondary structurals. Floating clips will have a tab and a base with a sliding interlock allowing the roof 1-1/2" of expansion and 1-1/2" of contraction movement. The floating clip tab will move in the sliding interlock of the galvanized steel clip base. The clip base will be protected from corrosion by galvanized coating that has similar weather resistance

to that of the panel coating. Panel clips will be attached to 16 gauge minimum , cold-formed, secondary structurals with two 1/4"- 14 x 1 1/4" self-drilling screws. Fasteners required for other types of secondary structurals will be determined by building applications or the substrate used on the building.

SEAM

The StratoShield panels have a sidelap that can be formed into two types of seams:
1) TripleLok™ -The TripleLok seam is formed continuously by folding the adjacent panels sides over each other to interlock the two panels so they form a watertight seal that will resist separation even if the panels are severely deformed. The TripleLok seam is partially formed in the factory and completed in the field with a mechanical seamer. The TripleLok seam will resist greater uplift forces than any known seam.
2) QuadLok™ -The "QuadLok" seam, commonly referred to as the "Pittsburgh 360" is used in high wind load areas and can reduce the need for additional sub-framing due to increased uplift forces at eaves and rakes.

SEALANTS

The seam sealant will be a non-drying, non-hardening, non-oxidizing sealant specifically formulated for factory sealing standing seam roof panels. Sealant for the eave, end splice, ridge flashing, and rake trim will be non-drying, non-hardening tape sealant specifically formulated for field application at temperatures of 20° F to 120° F. Service temperature of both sealants will be -60° F to 180° F.

CLOSURES

The end dam to be used at the ridge and high side of a single slope roof is a 22 ga. die-formed steel closure with factory punched holes. The end dam seals the outside of the panel at the ridge or high edge of a single slope roof panel to the ridge or high edge of roof flashing. The seal is developed using gasket techniques similar to those used at the endlap. The tape sealant is sandwiched between the roof panel, which is fully supported by a rigid heavy gauge back- up channel and the flange of the end dam. The fasteners placed in the factory-punched holes clamp the back-up channel and end dam together. The clamping force uniformly compresses the sealant between the panel and the end dam causing the sealant to be extruded with over one ton of force. The extruded sealant provides a seal that will resist wind-blown water.

FASTENERS

The StratoShield Roof System does not have exposed through-fasteners that penetrate the roof membrane over the building envelope except at panel endlaps on roof runs that are longer than the length a panel can be shipped. Endlap fasteners: Only four (4) endlap fasteners will be required to seal the panel endlaps. Endlap fasteners will be oversized #17 fasteners to minimize potential for fastener strip out. All exposed fasteners are self-drilling and will not require special tools other than industry standard screw guns. Fasteners will have metal backed neoprene sealing washers with aluminum/zinc caps.

TESTING DATA

The StratoShield panel outperforms all known existing single skin trapezoidal roof systems in three of the leading tests for wind uplift resistance. These tests are UL 580 Class 90 Factory Mutual 4471; ASTM E1592. The StratoShield panel has also been tested in accordance with ASTM E1680, Rate of Air Leakage Through Exterior Metal Roof Panel Systems; and ASTM E1645, Water Penetration of Metal Roof Panel Systems.

PRODUCT NOTES

"Oil-canning", a slight waviness inherent in light gauge metal may exist in this panel. This minor waviness does not affect the finish or structural integrity of the panel and is therefore not a cause for rejection.

WARRANTY

Twenty year material and weather tightness warranties are available.

UL Construction Numbers: 552, 552A, 552B

Galvalume® is an internationally recognized trademark or BIEC International, Inc., and its licensed producers.